



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-711-101
Job Sheet 191917



Part No: D412-711-101

Job Qty: 1 pcs

Part Name: Replacement Vertical Reference Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/12/19

Job Tracking No:

Due Date: 3/15/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 06-02-01 JLM IPP Rev. B. Manufacture in-house 10/06/28 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs	3/15/19	3/15/19	0.00	0.00	Purchasing - 1		MAR 12 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	1 pcs	3/15/19	3/15/19	0.00	0.00	Packaging 2 - 1 - B4B		MAR 12 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S161648



Part: D412-711-101

Job No: 191917

Serial No/Batch: S161648

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-30 Issue 2, TC STC SH92-54 Issue 4, TC STC SH9:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
150	QC 6	1 pcs	3/15/19	0.00 0.00	QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
170	Packaging 3-1 - Stock - B4B	1 pcs	3/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
175	DC - 1 - B4B	1 pcs	3/15/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
180	QC 21 - FG	1 pcs	3/15/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - ISSUE P/O: 042462 SUPPLIER: PLAS-TECH MANUFACTURE D412-711-101 AS PER DWG C
 Descriptions: OF C IS REQUIRED

140 - Receive & Inspect for Damage & Mat'l Certs

150 - QC6- All purchased or subcontracted products

170 - Identify as per dwg & Stock Location:

175 - (Document Control) Photocopy blue file and create labels as per PPP D412-711-101 CHG002

180 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-711-101P	Replacement Bubble Window	1 pcs (1 ea)	110-Purchasing	5161646
MACRLICS.236	Plexiglass G 0.236"	16 sf (16 ea)	110-Purchasing	5161647

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D412-711-101P	1	0	0
	MACRLICS.236	16	352	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042482



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO042482
PO Date: 2/1/19
Due Date: 3/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191914	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	3/15/19	1 pcs	0 pcs	1 pcs	\$472.82/pcs	\$472.82
							1 X	MAR 12 2019					
2	191915	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	3/15/19	1 pcs	0 pcs	1 pcs	\$472.82/pcs	\$472.82
							1 X	MAR 12 2019					
3	191917	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	3/15/19	1 pcs	0 pcs	1 pcs	\$472.82/pcs	\$472.82
							1 X	MAR 12 2019					
4		D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	3/15/19	1 pcs	0 pcs	1 pcs	\$472.82/pcs	\$472.82
							1 X	MAR 12 2019					
Grand Total:												\$1,891.28	



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PURCHASE ORDER
PO042482



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "J. Lussier".

Plex 3/12/19 1:16 PM dart.Lussier.Patrick

PLAS-TECH

Think Plastics...

115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 34329
Shipment Date: 03/06/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
42482
Carrier Account #
151793240

Sales Order
SO-027479

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Ship Via
FREIGHTLON

Item Number Revision	Description	Quantity Shipped	UOM
D412-711-101P-Rev.: C	REPLACEMENT WINDOW AS PER DWG D412-711-101 REV C	1	EA
D412-711-101P-Rev.: C	REPLACEMENT WINDOW AS PER DWG D412-711-101 REV C	1	EA
D412-711-101P-Rev.: C	REPLACEMENT WINDOW AS PER DWG D412-711-101 REV C	1	EA
D412-711-101P-Rev.: C	REPLACEMENT WINDOW AS PER DWG D412-711-101 REV C	1	EA
FREIGHT -	FREIGHT	1	EA

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 42482 ✓ SO # 027479

Part #	<u>D412-711-101P</u> ✓	Qty.	<u>1</u> ✓	Batch #	<u>-001</u>
Description	<u>REPLACEMENT WINDOW</u>	Material usage	<u>16 SQ FT</u>	Lot#	<u>DART0118</u> <u>S152010</u>
Part #	<u>D412-711-101P</u> ✓	Qty.	<u>1</u> ✓	Batch #	<u>-002</u>
Description	<u>REPLACEMENT WINDOW</u>	Material usage	<u>16 SQ FT</u>	Lot#	<u>DART0118</u> <u>S152010</u>
Part #	<u>D412-711-101P</u> ✓	Qty.	<u>1</u> ✓	Batch #	<u>-003</u>
Description	<u>REPLACEMENT WINDOW</u>	Material usage	<u>16 SQ FT</u>	Lot#	<u>DART0118</u> <u>S152010</u>
Part #	<u>D412-711-101P</u> ✓	Qty.	<u>1</u> ✓	Batch #	<u>-004</u>
Description	<u>REPLACEMENT WINDOW</u>	Material usage	<u>16 SQ FT</u>	Lot#	<u>DART0118</u> <u>S152010</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: MAR 6, 2019 C OF C # 104

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. 19-7089

Route update only ☐

Job: <u>191917</u> Part No. <u>D412-711-101</u>	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☒ Quality ☐			
Date: <u>MARCH 26, 2019</u>	Sequence #: <u>150 QCC</u>	QTY Affected: <u>1</u>		MRB (QSI042)	
Description Work Order Deviation			Disposition		
<u>- PART CRUSHED IN BOX. PART HEIGHT 15" BOX HEIGHT 13" ALL FOUR BOXES WERE STACKED AND ATTACHED TOGETHER ON ONE SKID.</u>			<u>- SCRAP</u>		
Completed By			Lead hand / Supervisor		
QC / QA Coordinator			<u>DAS</u> <u>68</u> <u>9-89</u>		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☒ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

